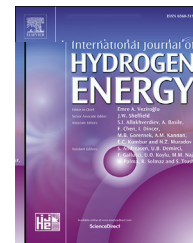


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Oxygen-vacancy-rich Ru-clusters decorated Co/Ce oxides modifying ZIF-67 nanocubes as a high-efficient catalyst for NaBH_4 hydrolysis

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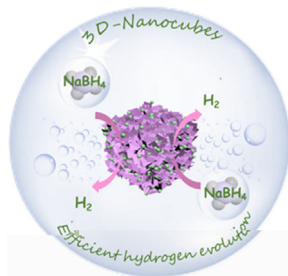
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HIGHLIGHTS

- $\text{Co/Ce}_1\text{@IF-67}$...
- ... HG ... OF (413.9 $\text{L}^{-1}\text{h}^{-1}$) ...
- ... NaBH_4 ...
- O ...

GRAPHICAL ABSTRACT



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O

ABSTRACT

D ... NaBH_4 ... H ... IF-67 ($\text{Co/Ce}_1\text{@IF-67}$) ... NaBH_4 ... (HG, 5726.1 $\text{L}^{-1}\text{h}^{-1}$), ... (OF, 413.9 $\text{L}^{-1}\text{h}^{-1}$) ... (E, 53.0 J^{-1}), ... F ...

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N BH₄ ... C /C ...
 H ... N BH₄ ...
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Introduction

E₁ ... 1 ...
 H ... CO₂ ... 4,5 ... H₂ ...
 N BH₄ ... 10.6 % ...
 6,7 N BH₄ ... H₂ ...
 8 M ... N BH₄ ...
 N BH₄-H₂-PEMFC ...
 9 N ...
 N BH₄ ... H₂ ...
 7-8% ... 10,11 ...
 C ...
 P ... -C -PEDO 12 ... -F /G 13 ...
 14 H ... N BH₄ ...
 15,16 ...
 F ... C ... 17 A ... N ...
 18 ... 19 ... C₃O₄ ...
 H ...
 20 M ...
 F ...
 D ... 21 ...
 C O @NPC ...
 M ... (MOF) ...
 22,23 IF-67 ... MOF ...

24,25 M ... IF-67-
 N BH₄ ... P /
 PD- IF-67 15, / IF-67 26 G ...
 IF-67 ... N BH₄ ...
 N ... MOF ...
 27 I ...
 28 I ... C³⁺ ... C⁴⁺ ...
 C ...
 C³⁺ ... C⁴⁺ ...
 C -MOF ...
 29,30 B ... C ... C ...
 H ... /C₆C₁@ IF-67 ...
 N BH₄ ... (2.7) ...
 C₆C₁@ IF-67 ... N BH₄ ... I ...
 HG ... 5726.1 L ...⁻¹ ... OF ... 413.9 ...
⁻¹ ...
 H₂ ...⁻¹ ... Ru ...
 IF-67 ...
 B-H ...
 C ... F ...
 M ... M ...
 31 ...

Experimental section

Materials

C ... (C (NO₃)₂·6H₂O, 99.0%, A ...),
 (C (NO₃)₃·6H₂O, 99.95%, M ...),
 (III) ... (C₃· H₂O, 99%, :37-40%,
 I ...), 2- ... (2-MI, 98%, A ...),
 (C AB, 99.0%, A ...),
 (N BH₄ ≥ 98.0%, ... G ...),
 (N OH ≥ 96.0%, ...), (99.7%,
 K ...). A ...

Synthesis of ZIF-67 nanocubes

C_6H_6 (IF-67), 580 mg, $C_3(NO_3)_3 \cdot 6H_2O$ 20 L, 10 C AB, 140 L, 908, 2- (100 L), 25 °C, 0.5, (10), 70 °C, 12.

Synthesis of $Co_6Ce_1@ZIF-67$

A, 60 IF-67, 40 L, 40 $C_3(NO_3)_3 \cdot 6H_2O$, A, 160, $C_3(NO_3)_3 \cdot 6H_2O$ 10 L, B, A, 40, F, 70 °C, 12, F, 0.2, $C_6C_1@IF-67$, C_6/C , (1:1, 4:1, 6:1, 9:1, 12:1), $C_6@IF-67$, $C_6@IF-67$, $C_3(NO_3)_3 \cdot 6H_2O$, $C_3(NO_3)_3 \cdot 6H_2O$.

Synthesis of $Ru/Co_6Ce_1@ZIF-67$

$C_6C_1@IF-67$ (80), 50 L, 20 L, 15 $C_3(NO_3)_3 \cdot 6H_2O$, A, 4, 10 L, 2.6 M N BH_4 , (2% N OH), A, 0.5, 70 °C, 12, I, (ICP-AE), (1), 6.3%, 4.5%, 10.6%, $C_3 \cdot H_2O$, A, 6.3%, $C_6@IF-67$, $C_6@IF-67$, $C_3(NO_3)_3 \cdot 6H_2O$, $C_3(NO_3)_3 \cdot 6H_2O$, I, $C_3 \cdot H_2O$, $C_3 \cdot H_2O$, IF-67.

Synthesis of single Ru

200 $C_3 \cdot H_2O$, 40 L, A, 30, 10 L, N BH_4 .

F, N BH_4 , A, 25 L, 150 L, N BH_4 , 0.4%, N OH, (100 L), 25 °C, A, 0.5, (10), H, N BH_4 , (298–318 K), F, 70.

Catalytic hydrolysis of $NaBH_4$ measurements

N BH_4 , A, 25 L, 150 L, N BH_4 , 0.4%, N OH, (100 L), 25 °C, A, 0.5, (10), H, N BH_4 , (298–318 K), F, 70.

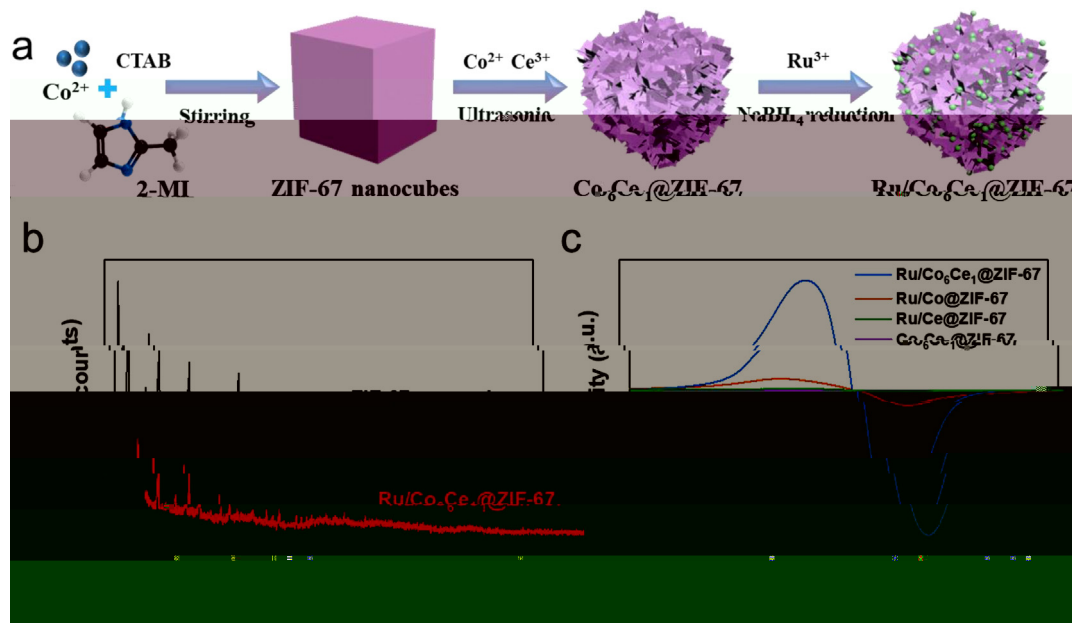


Fig. 1 – (a) Schematic diagram of the synthesis of $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$. (b) XRD patterns of ZIF-67 nanocubes and $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$. (c) EPR spectra of the synthesized $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$, $\text{Ru}/\text{Co}@ZIF-67$, $\text{Ru}/\text{Ce}@ZIF-67$ and $\text{Co}_6\text{Ce}_1@ZIF-67$.

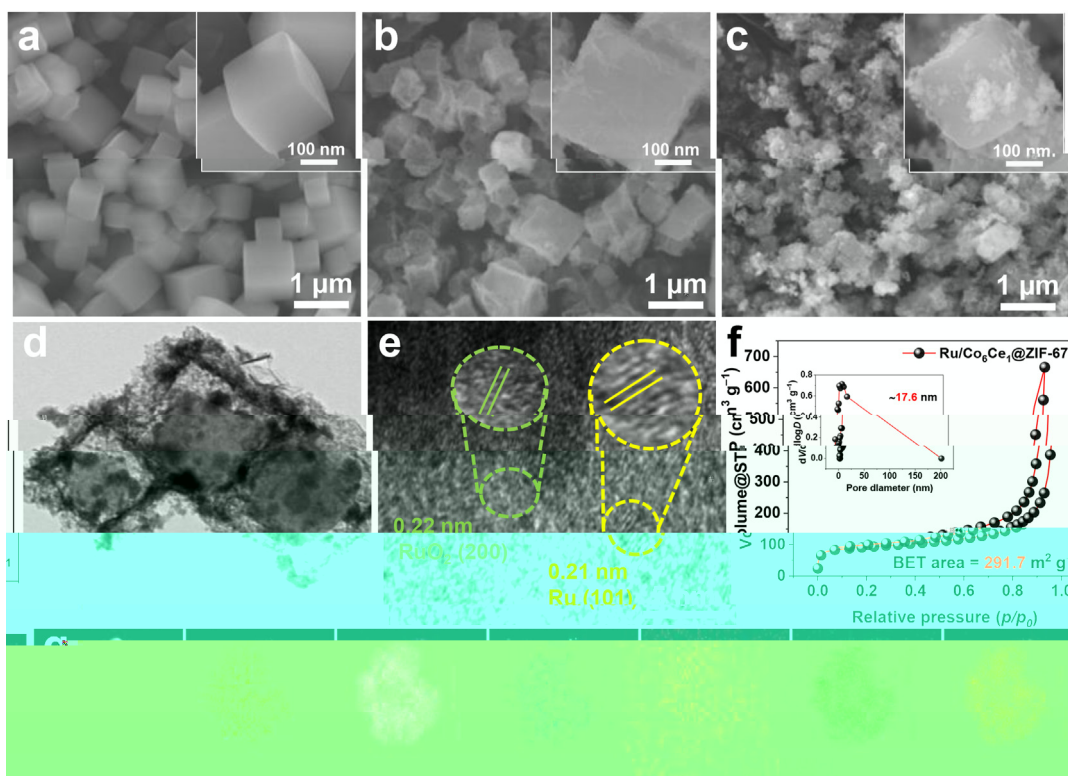


Fig. 2 – Scanning electron microscopy (SEM) of (a) ZIF-67 nanocubes, (b) $\text{Co}_6\text{Ce}_1@ZIF-67$ and (c) $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$ (Insets are high-magnification SEM images). (d) Transmission electron microscopy (TEM) and (e) high-resolution TEM images of $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$. (f) N_2 adsorption/desorption isotherms with pore-size distribution curve (inset) of $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$. (g) HAADF-STEM image of $\text{Ru}/\text{Co}_6\text{Ce}_1@ZIF-67$ and corresponding elemental mappings of Co, Ce, Ru, C, N, and O.

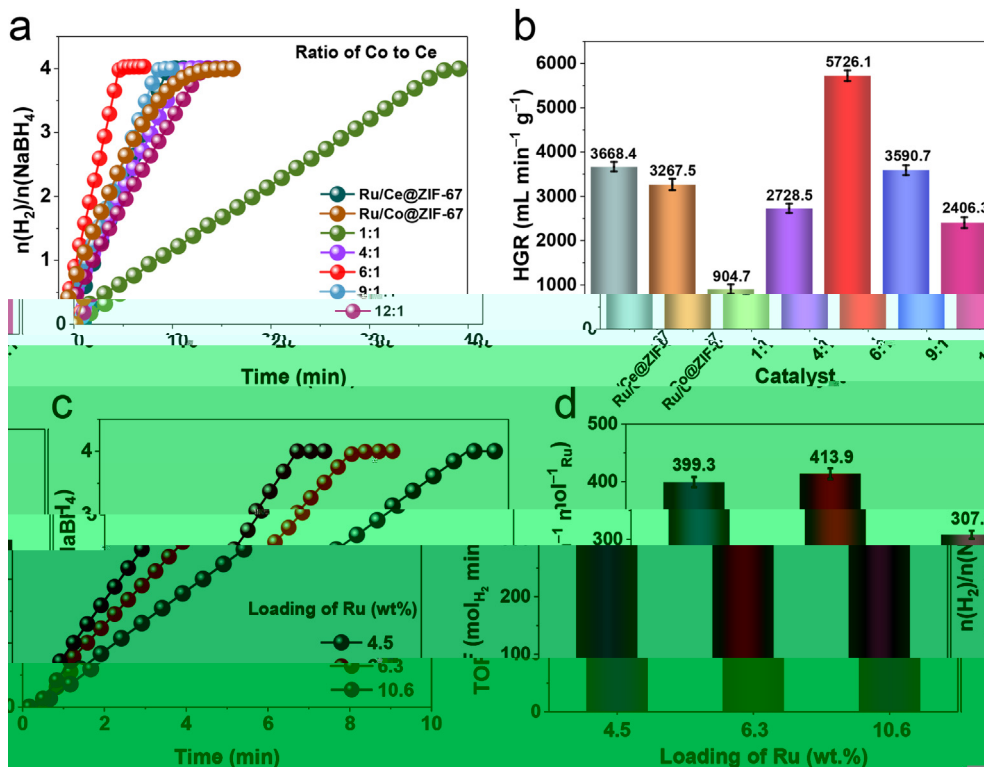
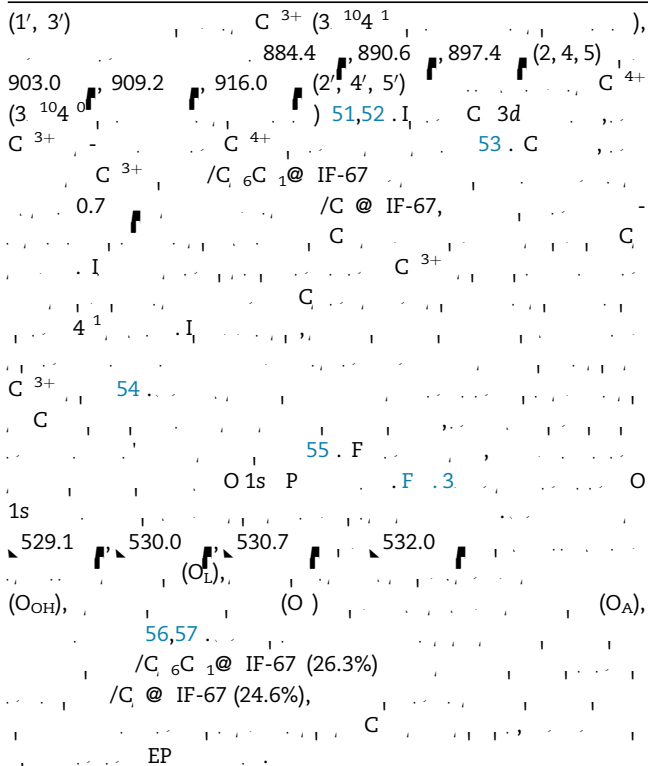


Fig. 4 – (a) Curves of hydrolysis of alkaline NaBH₄ solution with different ratios of Co/Ce, and (b) the corresponding H₂ evolution rate values. (c) Curves of hydrolysis of alkaline NaBH₄ solution with different loadings of Ru species on Ru/Co₆Ce₁@ZIF-67 catalysts, and (d) the summarized TOF values.



Catalytic hydrolysis analysis

25 °C, N BH₄, H₂

F . 4. N BH₄ (150 M)
 (F . 5),
 150 M N BH₄ + 0.4 %
 N OH N BH₄
 (F . 6). A F . 4
 C /C H₂
 C /C 6:1, /C₆C₁@ IF-67
 /C @ IF-67 /C @ IF-67. A
 HG
 (2).
 A F . 4
 H₂ OF
 6.3
 %, OF 413.9
 H₂ -1 -1
 A F . 5 /C₆C₁@ IF-67
 6 / IF-67
 .N / IF-67 35% 10%
 6 C₆C₁@ IF-67 IF-67
 /C₆C₁@ IF-67
 C₆C₁@ IF-67 58
 /C₆C₁@ IF-67
 C₆C₁@ IF-67 N BH₄

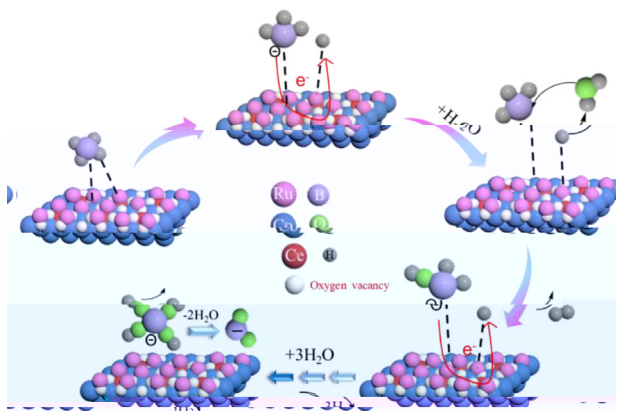
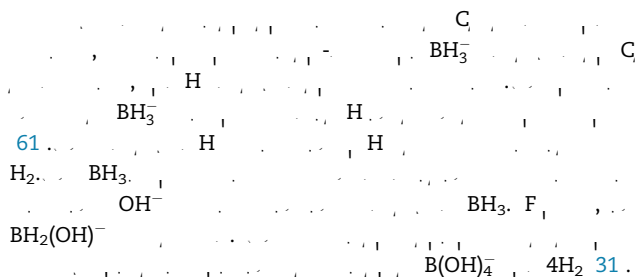
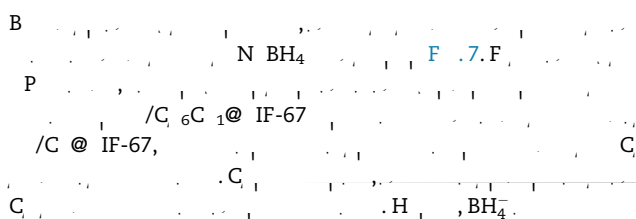


Fig. 7 – Proposed catalytic mechanism schematic of Ru/Co₆Ce₁@ZIF-67 catalyst for H₂ generation by hydrolysis of alkalized NaBH₄ solution.

N BH_4^-
 N OH^-
 N BH_4^- , N OH^- , H_2
 N OH^-
 0.4 %, 10 %
 N OH^-
 298 K–318 K (F . 6 F . 8).
 HG
 A
 E $\text{C}_6\text{C}_1\text{@ IF-67}$ $\text{C}@ IF-67$ 53.0 J $^{-1}$,
 $\text{C}@ IF-67$
 (54.0 J $^{-1}$) (F . 6). $\text{C}_6\text{C}_1\text{@ IF-67}$
 N BH_4^- 25 °C
 5 A (F . 6 – , H₂
 6.2, 7.2, 8.5, 9.8 10.5),
 OF
 $\text{C}_6\text{C}_1\text{@ IF-67}$ A /
 (F . 9). A (F . 10,
 C^{2+} , C^{3+}
 O_2 , C^{3+} , C^{4+}
 H_2
 P O 1s 26.3% 17.0%.
 60.

Catalytic mechanism analysis



Conclusion

I
 $\text{C}_6\text{C}_1\text{@ IF-67}$ N BH_4^- MOF
 $\text{C}_6\text{C}_1\text{@ IF-67}$
 N BH_4^- C
 HG
 C, C
 I
 $\text{C}_6\text{C}_1\text{@ IF-67}$
 $\text{C}_6\text{C}_1\text{@ IF-67}$
 $\text{C}_6\text{C}_1\text{@ IF-67}$ M $\text{C}_6\text{C}_1\text{@ IF-67}$
 $\text{C}_6\text{C}_1\text{@ IF-67}$ N BH_4^-
 $\text{C}_6\text{C}_1\text{@ IF-67}$ O
 $\text{C}_6\text{C}_1\text{@ IF-67}$

Declaration of competing interest

fl

Acknowledgements

N N
 F C (21965005), N F
 G P (2018G N FAA294077, 2021G N F-
 AA076001), P H-L G (F-
 KA18015), G B
 (G IKEAD18126001, G IKE 20297039 CE).

Appendix A. Supplementary data

<https://doi.org/10.1016/j.chemosphere.2022.08.289>.

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 C N₂ 4

34 C E J 2017;327:387–96.
 G L C C Q H N F

35 H C E J 2021;424:130416.
 D L I MOF-
 N-N O@C

36 E C 2022;72:395–404.
 C L H C O
 F N J E C

37 L F, B L Q, M, J, C O-M O₂ A F M 2017;27:1702324.

38 L J, H B, C C G P-
 A M 2019;31:1805541.

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53